BFT BURZONI

extreme performance

FRESA AD ALTE PRESTAZIONI PER SUPERFINITURA

HIGH PERFORMANCE CUTTER FOR SUPERFINISHING OPERATIONS

SHINY EFFECT

MIRROR

High Quality HARD METAL

TAILOR MADE

- Angolo elica **45°**
- Passo differenziato
- *45° helix angle*
- *Unconstant pitch*

Per tutti gli acciai fino a 55HRC, inossidabili, duplex, super duplex, ghise, superleghe resistenti al calore e titanio

Può sostituire operazioni di rettifica

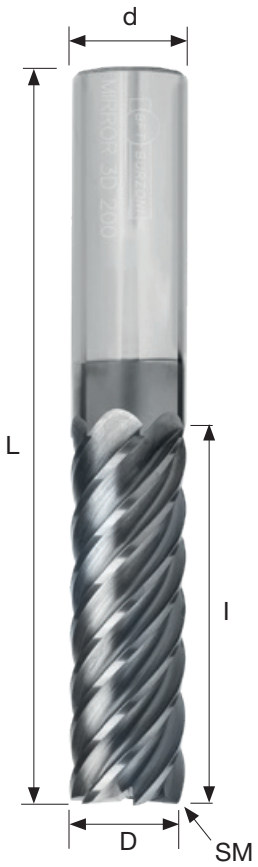
Delevoped for all steels up to 55HRC, stainless, duplex, super duplex, cast irons, heat resistant superalloys and titanium

A good choice for rectified operations

P M K S H

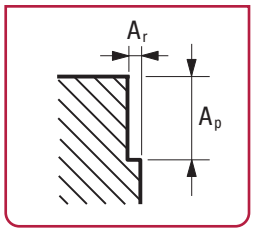
Radial RUN-OUT

FRESE IN MDI EXTREME PERFORMANCE
SOLID CARBIDE END MILLS



DIN 6535HA

CODICE *CODE*	DIMENSIONI / *DIMENSIONS* / *MAßE*						KH60
	D f8	L	l	SM	Z	d h6	
MIRROR 2D 100	**10**	72	22	0,10	7	10	●
MIRROR 2D 120	**12**	83	26	0,12	7	12	●
MIRROR 2D 140	**14**	83	30	0,14	7	14	●
MIRROR 2D 160	**16**	92	34	0,16	7	16	●
MIRROR 2D 200	**20**	104	42	0,20	7	20	●
MIRROR 3D 100	**10**	80	32	0,10	7	10	●
MIRROR 3D 120	**12**	96	38	0,12	7	12	●
MIRROR 3D 140	**14**	101	44	0,14	7	14	●
MIRROR 3D 160	**16**	108	50	0,16	7	16	●
MIRROR 3D 200	**20**	126	62	0,20	7	20	●



MATERIALE *MATERIAL*			Contornatura / *Shoulder milling / Kuntur Bearbeitung* a_p = l = lungh. tagliente - a_e = 0,005-0,05 x D				
			Vt m/min	Avanzamento mm per dente / *Feed mm per tooth*			
				10	12	14	16	20
P1	125(a) / 420(b)	1350	200-500	0,035 - 0,16	0,038 - 0,17	0,040 - 0,19	0,045 - 0,20	0,055 - 0,24
P2	190(a) / 650(b)	1500	180-500					
P3	250(a) / 850(b)	1675						
P4	220(a) / 750(b)	1700	160-450					
P5	300(a) / 1000(b)	1900						
P6	200(a) / 600(b)	1775	120-400					
P7	275(a) / 930(b)	1675						
P8	300(a) / 1000b)	1725						
P9	350(a) / 1200(b)	1800						
P10	200(a) / 680(b)	2450	100-300					
P11	325(a) / 1100(b)	2500						
M12	200(a) / 680(b)	1875	150-300	0,035 - 0,16	0,038 - 0,17	0,04 - 0,16	0,045 - 0,20	0,055 - 0,24
M13	240(a) / 820(b)	1875						
M14	180(a) / 600(b)	2150						
K15	180(a)	1150	150-500	0,035 - 0,16	0,038 - 0,17	0,04 - 0,19	0,045 - 0,20	0,055 - 0,24
K16	260(a)	1350						
K17	160(a)	1225						
K18	250(a)	1350						
K19	130(a)	1225						
K20	230(a)	1420						
S31	200(a)	2600	80-150	0,035 - 0,16	0,038 - 0,17	0,04 - 0,19	0,045 - 0,20	0,055 - 0,24
S32	280(a)	3100						
S33	250[a]	3300						
S34	350[a]							
S35	320[a]							
S36	400[b]	1700						
S37	1050[b]	2110						
H38	45(a) / 55(b)	4600	80-180	0,02 - 0,15	0,03 - 0,16	0,04 - 0,17	0,04 - 0,18	0,05 - 0,19

02/2025